

As of: May 5, 2021

GENERAL INFORMATION							
Product group	GFRP LINER supply						
Product range	SAERTEX-LINER® H ₂ O						
Design	Type S+XR						
Utilization	Potable water						
Approvals	DVGW-W270, KTW, NSF/ANSI Standard 61 and others*						
Reinforcing material	Multiaxial fabric made of glass fiber						
Resin type	Styrene-free vinyl ester resin (SFVE)						
Impregnation	Pre-impregnated at the factory						
Curing procedure	Light-cured pipe lining (UV-CIPP)						
Installation procedure	Pull in place						
Inflation procedure	Compressed air						
Shelf life**	<table border="0"> <tr> <td>6 months:</td> <td>3 months:</td> </tr> <tr> <td>- WD ≤ 8.3 mm</td> <td>- WD > 8.3 mm</td> </tr> <tr> <td>- 7°C – 18°C/45°F - 65°F</td> <td>- 7°C – 14°C/45°F - 57°F</td> </tr> </table>	6 months:	3 months:	- WD ≤ 8.3 mm	- WD > 8.3 mm	- 7°C – 18°C/45°F - 65°F	- 7°C – 14°C/45°F - 57°F
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- WD ≤ 8.3 mm	- WD > 8.3 mm						
- 7°C – 18°C/45°F - 65°F	- 7°C – 14°C/45°F - 57°F						
Pressure table	Available						
EC Safety Data Sheet	Available						

* Brazil, China, Israel, Poland, Russia, Slovakia, Spain, Czech Republic, Belarus

**WD = wall thickness

DESIGN CHARACTERISTICS	
Maximum operating pressure (MDP)	up to 33 bar/up to 478 psi
Host pipe profile	Circular
Diameter range	DN 250-1200/10" – 48"
Structural wall thickness	4.3 mm-12.3 mm, in 1 mm increments
Structural classification according to DIN EN ISO 11295/ AWWA M28	Class A/Class IV: independent - fully statically loadable
Liner construction as outlined in:	Analog DIBt approval Z-42.3-350, Annex 1 and 2, abZ/AB

COMPOSITE REINFORCEMENT	
Glass fiber type according to DIN 61850	Permanently corrosion and chemical resistant, ECR
Number of layers multiaxial fabric	at least 3
Glass area weight per mm wall thickness	1210 g/m ² ± 150 g/m ²
Specific density according to DIN EN ISO 1183-2	2.62 g/cm ³
Glass content according to DIN EN ISO 1172	≥ 46% (mass-based)
Barcol hardness according to DIN EN 59	≥ 50 IRHD
Longitudinal seam	Yes
Winding	No

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FOILS	
Inner foils with barrier function	Hygienic
- Remains in the liner	Permanent
- Materials	PE/PA, nonwoven PET
- Thickness	Up to 400 µm
Protective outer gliding foil, UV light protection*, integrated	
- Material	PVC, fabric reinforced in places
- Thickness	Up to 500 µm
Permanent outer foil with barrier function	
- Material	PE/PA/PE and nonwoven PP
- Thickness	Up to 200 µm

*Up to DN 600/24 inch and max. 2.5 t liner weight and corresponding condition of host pipe installation possible without additional gliding foil.

Notes (terms ISO 11296- 4):

- Temporary: Foil is removed after curing.
- Semi-permanent: Facilitates liner installation and curing without post-installation functions. Remains in the liner.
- Permanent: Facilitates liner installation and curing with post-installation functions. Remains in the liner.

MECHANICAL CHARACTERISTICS	
Short-term circumferential E modulus according to DIN EN 1228	≥ 20.500 N/mm ² : 2,973,270 psi
Short-term bending E modulus according to DIN EN ISO 11296-4 // DIN EN ISO 178	≥ 16.800 N/mm ² : 2,436,630 psi
Short-term bending stress according to DIN EN ISO 11296-4 // DIN EN ISO 178	≥ 270 N/mm ² : 39,160 psi
Long-term circumferential E modulus* _{ex 50 years} according to DIN EN 761	16.000 N/mm ² : 2,320,600 psi
Long-term bending stress E modulus* _{ex 50 years} according to DIN EN 761	210 N/mm ² : 30,455 psi
Retention factor A after 10,000 hours according to DIN EN 761	1.28/78%
Creep tendency after 24 hours according to DIN EN ISO 899-2	≤ 5 %

* These values are used for the static calculation of the liner's stability according to DWA-A 143-2.